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有效期至: 2021年08月24日
Date of expiry: 2021-08-24



中国认可
检测
TESTING
CNAS L0925

有效期至: 2024年03月20日
Date of expiry: 2024-03-20

电力工业电力设备及线路器材质量检验测试中心

Power Industry Power Equipment and Transmission Material Inspection Test Center

检测报告

Test Report

电检钢 (2018) 第 463 号
(2018) P.E.T. #463

产品名称: 220kV 多棱形钢管杆
Product: 220kV Tapered Tubular Steel Pole

委托单位: 河南鼎力杆塔股份有限公司
Entrusting Party: Henan Dingli Poles and Towers Co.,Ltd.

检测类别: 委托检测
Test Category: Entrusting Test

检验检测专用章:
Special Seal for Inspection and Detection:



报告日期: 2018年09月04日

Date of Issue: September 04, 2018

检 测 报 告

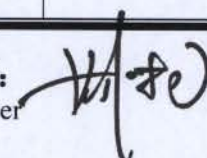
Test Report

报告编号:电检钢(2018)第463号
Test Report Number: (2018) P.E.T. #463

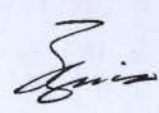
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| | | | | | | | | |
|----------------------------------|--|--------------------------|--|--|---------------------|-------------------------|-----------------------------|------------------|
| 生产单位 Manufacturer | 河南鼎力杆塔股份有限公司 Henan Dingli Poles and Towers Co.,Ltd. | 委托单位 Entrusting Party | 河南鼎力杆塔股份有限公司 Henan Dingli Poles and Towers Co.,Ltd. | | | | | |
| 产品名称 Product | 多棱形钢管杆 Tapered Tubular Steel Pole | 规格型号 Model | 220kV-SGDJ-27.0m | | | | | |
| 抽样日期 Sampling Date | 2018年08月20日 | | 检测日期 Test Date | 2018年08月20~28日 | | | | |
| 抽样地点 Sampling Location | 生产现场 Producing Spot | | 检测地点 Test location | 钢材材质试验:本中心实验室 Test of Steel Material Quality in Our Center's Lab 其余项目检验:受检企业内 The Other Test Items in the Tested Unit | | | | |
| 抽样基数 Sampling Quantity | 1基 | 抽样数量 Test Quantity | | | | 1基 | | |
| 依据标准 Pursuant Standard | DL/T646-2012《输电钢管结构制造技术条件》 DL/T646-2012 Manufacturing technical requirements for steel tubular structures of substation and transmission line | | | | | | | |
| 主要检测设备 Main Testing Equipment | 覆层测厚仪(TT-260,编号:K ₂ -36,器号:A071307240) 超声波测厚仪(CTS-30B,编号:K ₂ -72,器号:553310110122) 超声波探伤仪(CTS-9006,编号:K ₂ -74,器号:540340132153) 微机控制万能材料试验机(WAW-600C,编号:K ₂ -62,器号:132) 高频红外碳硫分析仪(HIR-944B,编号:K ₂ -58,器号:200803163) 紫外可见分光光度计(T6,编号:K ₂ -67,器号:20-1650-01-0345) 各种常规检具 | | | | | | | |
| 产品检测结果 Product Test Results | 抽样规格 Sample Type | A类项 Item A | | | B类项 Item B | | | 评定 Evaluation |
| | | 总项数 General Item | 合格项数 Conforming Item | 不合格项数 Nonconforming Item | 总项数 General Item | 合格项数 Conforming Item | 不合格项数 Nonconforming Item | |
| | 220kV-SGDJ-27.0m | 4 | 4 | 0 | 11 | 11 | 0 | 符合 Qualified |
| 综合评定 Comprehensive Evaluation | 按照 DL/T646-2012 标准对多棱形钢管杆产品进行检测,结果符合该标准规定的要求。 According to DL/T646-2012 to test the tapered tubular steel pole, results are up to the standard requirements. | | | | | | | |
| | 检验检测专用章: Special Seal for Inspection and Detection 签发日期:2018年09月04日 Date of Issue | | | | | | | |
| 备注 Remarks | 仅对抽检样品负责。 Only Responsible for the Tested Samples. | | | | | | | |

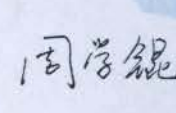
批准:
Approver



审核:
Auditor



主检:
Inspector




检测结果判定表

Decision Table of Test Results

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Test Report Number: (2018) P.E.T. #463

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| 序号 Order Number | 项别 Item Category | 检测内容 Test Content | 质量指标 Quality Index | 样本大小 Sample Size | 判定组数 Determinant Number | | 实测结果 Testing Results | | 判定结果 Determination Results | |
|--------------------|-------------------------|-----------------------------------|---|---|----------------------------|----------------|--------------------------|------------------------------|-------------------------------|-----------------|
| | | | | | A _c | R _e | 合格数 Conforming Number | 不合格数 Nonconforming Number | | |
| 1 | A类项 Item A | 钢材材质 Quality of Steel Material | 符合图纸要求 Meet Drawing Requirement | 2 | 0 | 1 | 2 | 0 | 符合 Qualified | |
| 2 | | 锌层 Zinc Coating | 均匀性 Uniformity | 符合标准要求 Meet Standard Requirement | 3 | 0 | 1 | 3 | 0 | 符合 Qualified |
| 3 | | | 附着性 Adhesiveness | 符合标准要求 Meet Standard Requirement | 3 | 0 | 1 | 3 | 0 | 符合 Qualified |
| 4 | | 焊缝内部质量 Weld Internal Quality | 一级 Level I | UT B2 | / | / | / | / | / | / |
| | | | 二级 Level II | UT B3 | / | / | / | / | / | / |
| | | | 钢管纵向焊缝 Longitudinal Weld | 三级(完全熔透) Level III(Complete Jointed Penetration) | 3 | 0 | 1 | 3 | 0 | 符合 Qualified |
| 5 | | | 试装主要控制尺寸 Main Controlling Size of Trial Assembly | 符合图纸要求 Meet Drawing Requirement | / | / | / | / | / | / |
| 6 | | B类项 Item B | 钢材外形尺寸 Steel Shape Dimension | 符合标准要求 Meet Standard Requirement | 5 | 0 | 1 | 5 | 0 | 符合 Qualified |
| 7 | | | 钢材外观 Steel Appearance | 符合标准要求 Meet Standard Requirement | 5 | 0 | 1 | 5 | 0 | 符合 Qualified |
| 8 | 零件尺寸 Parts Size | | 杆体 Body of Pole | ≥90% | 2 | 0 | 1 | 2 | 0 | 符合 Qualified |
| 9 | | | 横担 Crossarm | ≥90% | 2 | 0 | 1 | 2 | 0 | 符合 Qualified |
| 10 | 焊缝外观 Weld Appearance | | 一级 Level I | 符合标准要求 Meet Standard Requirement | / | / | / | / | / | / |
| | | | 二级 Level II | 符合标准要求 Meet Standard Requirement | 3 | 0 | 1 | 3 | 0 | 符合 Qualified |
| | | | 三级 Level III | 符合标准要求 Meet Standard Requirement | 3 | 0 | 1 | 3 | 0 | 符合 Qualified |
| 11 | | | 焊缝外形尺寸 Weld Shape Dimension | 符合标准要求 Meet Standard Requirement | 3 | 0 | 1 | 3 | 0 | 符合 Qualified |
| 12 | | | 锌层外观 Zinc Coating Outward Appearance | 符合标准要求 Meet Standard Requirement | 5 | 0 | 1 | 5 | 0 | 符合 Qualified |
| 13 | | 锌层厚度 Zinc Coating Thickness | 符合标准要求 Meet Standard Requirement | 5 | 0 | 1 | 5 | 0 | 符合 Qualified | |
| 14 | 试装 Trial Assembly | 就位率 Positioning Rate | ≥99% | 1 | 0 | 1 | 1 | 0 | 符合 Qualified | |
| 15 | | 同心孔率 Concentric Orifice Rate | ≥96% | 1 | 0 | 1 | 1 | 0 | 符合 Qualified | |
| 16 | | 组装尺寸 Size of Trial Assembly | 符合标准要求 Meet Standard Requirement | 1 | 0 | 1 | 1 | 0 | 符合 Qualified | |
| 结论 Conclusion | | 符合 Qualified | | | | | | | | |
| 备注 Remarks | | / | | | | | | | | |

审核:
Auditor

主检:
Inspector

注 意 事 项 Notes

1. 检测报告无检验检测专用章无效;

The test report is invalid without the special seal for inspection and detection of the detection unit;

2. 复制检测报告未重新加盖检验检测专用章无效;

The copied test report is invalid without stamping the special seal for inspection and detection of the detection unit;

3. 检测报告无批准、审核、主检人员签字无效, 无骑缝章无效;

The test report is invalid without signed by the approver, auditor, inspector and paging seal;

4. 检测报告涂改无效;

The altered report is invalid;

5. 受检单位对检测报告若有异议, 应于接到报告后十五日内向检测单位提出, 逾期不予受理。

Any objection to the test report should be presented to the detection unit within 15 days from the date of receiving the test report, otherwise it is not accepted.

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结束
The end